



腾达机械
TENGDA MACHINERY

ISO9001:2000质量管理体系认证 注册号:0170041064-0020

本公司主要生产:水松纸加工、铝箔纸、卡纸、烟草包装、薄膜软包装、印刷包装、电缆屏蔽材料、防伪电子用膜、涂布复合等成套机械设备。

This company mainly produces complete equipments for tipping paper processing, aluminum paper, bobbing paper, tobacco packing, flexible packing, printing packing, cable shield material, anti-counterfeiting electronic film, coating and lamination etc.

SPQ-600~1200S型双轴高速盘纸分切机

用途及特点:

SPQ-系列双轴高速卷筒纸分切机是我厂在欧洲及韩国机型基础上改进为纸张包装、造纸等工厂生产的双轴分切设备。本机集光、机、电气于一体化,经精心设计、精细加工、精密装配而成,具有分切速度高、切纸整齐、运行平稳、操作方便等优点,是十分理想的分切设备。

本机的电器控制系统由日本三菱或德国西门子公司PLC,台湾人机界面集中控制,根据分切工艺要求由人机界面设置分切参数,液晶显示屏并监控工作状态,控制系统具有启动缓冲、停车防松、计米定长等功能,操作非常方便,放卷张力控制采用日本安川交流变频器及日本光洋编码器反馈控制,可使放卷张力保持恒定不变,也可根据工艺要求实现速度控制,纠偏采用进口全自动光电纠偏系统可自动“跟边”或“跟线”,保证基材走料位置正确。原料装印即用有轴气顶式夹架和气压升降机构,主牵引由三相变频电机驱动,日本安川交流变频器控制。收卷采用日本伺服电机,张力根据分切工艺要求设定的参数和收卷直径变化,可设定速度方式自动控制。双收卷轴气动压纸辊,压力任意可调。

SPQ-600~1200S Double-shaft High Speed Bobbin Paper Cutting Machine Function&Feature:

SPQ-series double-shaft high-speed web slitting machine is improved to produce for paper packing, paper making etc. The design refers to Korea and Europe machine. It is collected lighting, mechanical and electrical, designed detailed, processed subtly and assembled minutely. The advantages of our product are high speed, cutting tidy, running smoothly and operating easily. The bobbin slitting by this machine is possessing long-term, stable and satisfied effective on tighter, flat and round three tough targets, it is an ideal slitting equipment. The electrical control system is controlled intensively by Japan's Mitsubishi PLC or Germany's Siemens PLC and Taiwan HMI (herein after Human Machine Interface). Parameters are set through HMI according to slitting procedure. Work status controlled and displayed through LCD screen. And the control system have the advantages of start smoothly, stop lock, meter fixed etc. It is easy to operate. Japan YASKAWA inverter and Japan KOYO encoder feedback control are used for tension control, so the tension is constant, also taper control could be realized in accordance with requirements of procedure. Imported BST is used as photoelectrical web guide system. It can realize the functions of auto "side guide" or "line guide", ensure substrate always in the right position. Shaft gas cap clamping and lift mechanism are used for material loading. The main traction is driven by three-phase inverter motor and controlled by Japan YASKAWA inverter. Rewind tension adopts Japan servo motor, and the tension is controlled according to the requirements of slitting procedure, setting parameters and diameters. Automatic control with taper mode set is optional. Double rewind shafts pneumatic paper roller, adjustable pressure.

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主要技术参数 (Main technical parameters):

机器型号 (size)	600型	800型	1000型	1200型
最大分切宽度 (Max. cutting width)(mm)	600	800	1000	1200
收卷最大直径 (Max. Unwind Dia.)(mm)	800	1000	1000	1200
收卷最大直径 (Max. Rewind Dia.)(mm)	600	600	600	600
最高分切速度 (Max. Cutting speed)(m/min)	480	480	480	480
放卷机速度 (Max. Machine speed)(m/min)	500	500	500	500
分切对线精度 (Cutting precision)(mm)	±0.10	±0.10	±0.10	±0.10
分切盘纸端面平整度 (mm)	≤±0.08	≤±0.08	≤±0.08	≤±0.08
分切基材 (Suitable paper sheets)(g/m ²)	25-120	25-120	25-120	25-120
放卷电机功率 (Unwinding motor power) (KW)	75	75	11	185
收卷电机功率 (Rewinding motor power) (KW)	3×2	4×2	5×2	6×2
主驱动电机功率 (KW)	3	4	5.5	5.5
机器重量 (Machine Weight) (KG)	4000	42000	45000	48000
外型尺寸 (Overall dimensions) (mm)	3000×2100×1500	3000×2300×1500	3000×2500×1500	3000×2700×1500

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